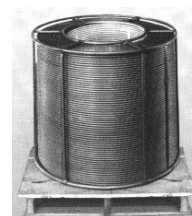


PRODRUT®

Przedsiębiorstwo PRODRUT® Sp. z o.o.

44-100 Gliwice, ul. Sobieskiego 11

**CORED WIRE**Catalogue sheet No. **08**

Grade	FeSiBa2																
Wire diameter:	Ø 13 mm																
Tiny wall - pipe material:	low-carbon steel band - thickness 0,40 mm																
Core chemical composition:	<table border="1"> <thead> <tr> <th></th> <th>% MIN</th> <th>% MAX</th> </tr> </thead> <tbody> <tr> <td>Si</td> <td>65,0</td> <td>70,0</td> </tr> <tr> <td>Ba</td> <td>2,0</td> <td>2,5</td> </tr> <tr> <td>Al</td> <td></td> <td>1,7</td> </tr> <tr> <td>Ca</td> <td>0,8</td> <td>2,0</td> </tr> </tbody> </table>			% MIN	% MAX	Si	65,0	70,0	Ba	2,0	2,5	Al		1,7	Ca	0,8	2,0
	% MIN	% MAX															
Si	65,0	70,0															
Ba	2,0	2,5															
Al		1,7															
Ca	0,8	2,0															
Filling:	265 ± 5 g / m																
Average contents of basic ingredients of core in 1 m wire length :	<table border="1"> <thead> <tr> <th>Si</th> <th>Ba</th> </tr> </thead> <tbody> <tr> <td>179 g / m</td> <td>5,9 g / m</td> </tr> </tbody> </table>		Si	Ba	179 g / m	5,9 g / m											
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179 g / m	5,9 g / m																
Finished coil parameters:	<table border="1"> <tbody> <tr> <td>inner diameter of coil</td> <td colspan="2">600⁺¹⁰ mm</td> </tr> <tr> <td>outer diameter of coil</td> <td>max 1350 mm</td> <td>max 800 mm</td> </tr> <tr> <td>coil width</td> <td>800⁺²⁰ mm</td> <td>400^{±20} mm</td> </tr> <tr> <td>coil wire length</td> <td>1000 ÷ 5700 m</td> <td>500 ÷ 1800 m</td> </tr> <tr> <td>coil total weight</td> <td>500 ÷ 2200 kg</td> <td>250 ÷ 600 kg</td> </tr> </tbody> </table>		inner diameter of coil	600 ⁺¹⁰ mm		outer diameter of coil	max 1350 mm	max 800 mm	coil width	800 ⁺²⁰ mm	400 ^{±20} mm	coil wire length	1000 ÷ 5700 m	500 ÷ 1800 m	coil total weight	500 ÷ 2200 kg	250 ÷ 600 kg
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Packing:	on wooden pallets, in steel baskets, inside a foil , axle of coil - horizontal or vertical																
Marks:	identifier of coil and finished product tag																
Storage:	covered and dry rooms protected against atmospheric conditions																
Transportation:	covered means of transport																
Application:	modification of spheroid cast iron																
<i>Real parameters of wire for each coil are enclosed with finished product tag. This sheet is valid since 27 July 2007</i>																	

KEMA

ISO 9001:2000

REGON:003528687

KRS: 0000145618

NIP: 631-000-02-85

BANK: ING Bank Śląski S.A. O/Gliwice

2710501285100000202116448 (PLN)

57105012851000002286303983 (EUR)

38105012981000002298106770 (USD)

Kapitał zakładowy: 100.000,00 zł (wplacony w całości)

Siedziba Spółki

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