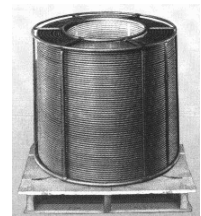


PRODRUT®

Przedsiębiorstwo PRODRUT® Sp. z o.o.

44-100 Gliwice, ul. Sobieskiego 11



CORED WIRE

Catalogue sheet No.	10
---------------------	----

Grade	FeB	
Wire diameter:	Ø 13 mm	
Tiny wall - pipe material:	low-carbon steel band - thickness 0,4 mm	
	Attention : Allowable thickness 0,35 mm	
Core chemical composition:	% MIN	% MAX
	B	15
	Si	4,0
	Al	0,5
	C	2,0
Filling:	520 ± 20 g / m	
Finished coil parameters:		
inner diameter of coil	600 ⁺¹⁰ mm	
outer diameter of coil	max 1350 mm	max 800 mm
coil width	800 ⁺²⁰ mm	400 ^{±20} mm
coil wire length	1000 ÷ 5700 m	500 ÷ 1800 m
coil total weight	500 ÷ 2200 kg	250 ÷ 600 kg
Packing:	on wooden pallets, in steel baskets or loose, axle of coil - horizontal or vertical	
Marks:	identifier of coil and finished product tag	
Storage:	covered and dry rooms protected against atmospheric conditions	
Transportation:	covered means of transport	
Application:	for production of steel with regulated boron contents	
<i>Real parameters of wire for each coil are enclosed with finished product tag.</i>		
<i>This sheet is valid since 30 April 2006</i>		



ISO 9001:2000

REGON:003528687

KRS: 0000145618

NIP: 631-000-02-85

BANK: ING Bank Śląski S.A. O/Gliwice

2710501285100000202116448 (PLN)

57105012851000002286303983 (EUR)

38105012981000002298106770 (USD)

Kapitał zakładowy: 100.000,00 zł (wpłacony w całości)

Siedziba Spółki

ul. Sobieskiego 11

44-100 Gliwice

telefon/fax:(48) 32 2308428

telefon: (48) 32 2345513

http: www.prodrut.ple-mail: prodrut.tech@prodrut.pl**Zakład Produkcyjny**

ul. Piotra i Pawła 1

72-015 Police

telefon: (48) 91 3172929

fax: (48) 91 3172448